

ENQUIRY FORM FOR THE CHOICE OF THE RIGHT WIRE LUBRICATION

Please fill one form for each single processing

<p><u>PRODUCTION OF:</u></p> <p><input type="checkbox"/> low carbon steel</p> <p><input type="checkbox"/> high carbon steel</p> <p><input type="checkbox"/> medium carbon steel</p> <p><input type="checkbox"/> stainless steel.....</p> <p><input type="checkbox"/> others</p>	<p>Date:.....</p> <p>Name.....</p> <p>Company Address.....</p> <p>Tel.: Fax :</p> <p>E-mail:</p>
<p><u>COLD ROLLING</u></p> <p>n. of drafts:</p>	
<p><u>A) FIRST DRY DRAWING:</u></p> <p><u>Wire rod surface treatments:</u></p> <p><input type="checkbox"/> mechanical descaling</p> <p><input type="checkbox"/> mechanical descaling + θ lime or θ borax coating</p> <p><input type="checkbox"/> sand blasting</p> <p><input type="checkbox"/> acid pickling + θ lime or θ borax or θ salt coating</p> <p><input type="checkbox"/> acid pickling + phosphate + θ lime or θ borax</p> <p><input type="checkbox"/> others.....</p> <p><u>Drawing schedule:</u></p> <p>inlet \emptyset : mm</p> <p>outlet \emptyset : mm</p> <p>n. of drafts :</p> <p>speed (last draft) : m/s</p> <p><u>Type of machine:</u></p> <p><input type="checkbox"/> straight line</p> <p><input type="checkbox"/> double deck</p> <p><input type="checkbox"/> bull block</p> <p><input type="checkbox"/> n. bull blocks in line</p> <p><input type="checkbox"/> morgan type</p> <p><u>Devices:</u></p> <p><input type="checkbox"/> rotating die: (θ yes - drafts n. - θ no)</p> <p><input type="checkbox"/> pressure die: (θ yes - drafts n. - θ no)</p> <p><u>Note: For finished wires fill directly paragraph D)</u></p> <p><u>B) INTERMEDIATE TREATMENTS:</u></p> <p><input type="checkbox"/> no</p> <p><input type="checkbox"/> degreasing</p> <p><input type="checkbox"/> annealing/patenting</p> <p><input type="checkbox"/> acid pickling</p> <p><input type="checkbox"/> carrier (θ phosphate θ lime θ borax θ salt coating)</p> <p><input type="checkbox"/> metallic coating</p>	<p><u>C) SECOND DRAWING:</u></p> <p><input type="checkbox"/> dry drawing</p> <p><input type="checkbox"/> wet drawing θ without any dry draft</p> <p style="padding-left: 100px;">θ with n. dry draft</p> <p style="padding-left: 100px;">θ spray lubrication</p> <p>inlet \emptyset :mm</p> <p>outlet \emptyset :mm</p> <p>n. of drafts :</p> <p>speed (last draft) :m/s</p> <p>Type of machine :</p> <p>Further treatments on redrawn wire :</p> <p>Skin-pass or further drawings: (θ yes θ no)</p> <p>Note :</p> <p><u>D) REQUIREMENTS FOR FINISHED WIRE:</u></p> <p><input type="checkbox"/> strong lubricant coating</p> <p><input type="checkbox"/> medium soap coated</p> <p><input type="checkbox"/> bright finished (plating quality)</p> <p><input type="checkbox"/> weldable wire (θ indented wire θ smooth finished)</p> <p><input type="checkbox"/> others</p> <p><u>Final use of manufactured wire:</u></p> <p>.....</p> <p>.....</p> <p>.....</p> <p>.....</p> <p>Please send duly filled enquiry-forms to:</p> <p>LUBRIMETAL SPA fax: +39-0341-422386</p> <p>E-mail: info@lubrimetal.com</p>

